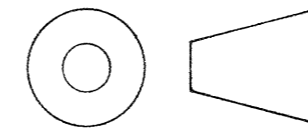
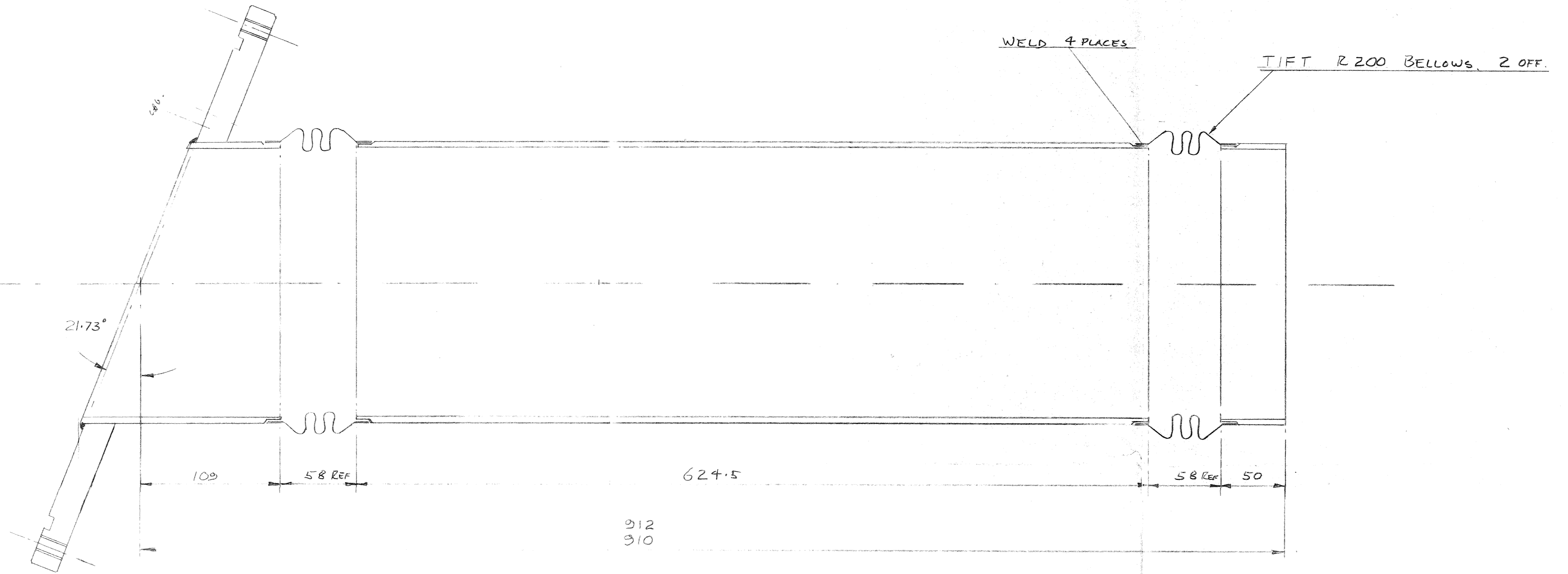


DRAWING NUMBER	FIRST ISSUE
SHEET OF	CURRENT ISSUE

THIRD ANGLE PROJECTION



PART NUMBER	ITEM No	No OFF	DESCRIPTION	REMARKS	MAT'L	QUANTITY PER ASSY
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TUBES TO BE SQUARE TO ϕ
 10 1/2 mm.

FINAL ASSY TO BE VACUUM
 LEAK TESTED - MAX LEAK
 RATE 2×10^{-8} MBAR L/S!

ISSUE	DATE	CHANGE No	ISSUE	DATE	CHANGE No	ISSUE	DATE	CHANGE No

REMOVE ALL BURRS & SHARP CORNERS EXCEPT WHERE SHOWN	TOLERANCES			TITLE	
	METRIC	IMPERIAL		WELDED ASSY OF NECK TUBE.	
	X ± .5	XX	± .015		
	XX ± .3	XXX	± .010		
	XXX ± .1	XXXX	± .005		
SURFACE FINISH	DRN	CHKD	APPD	DIMENSION'S IN	
N1	GES	DATE	DATE	MM	
EXCEPT WHERE SHOWN	12/3/87			SCALE	
				2 x FS	
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